

Date: Tuesday, 4/18/2006 10:00:37 AM  
 User: Kim Johnston

## Process Sheet

SPLIT-2

20

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : REPLACMENT HEADREST
Job Number : 26660	
Estimate Number : 10567	
P.O. Number :	Part Number : D412724011
This Issue : 4/18/2006 S.O. No. :	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : 11 Type : SMALL /MED FAB	Drawing Revision : N/A
Previous Run : 23653	Material :
Written By :	Due Date : 5/20/2006 Qty: 1 Um: Each
Checked & Approved By : <u>KJ 06.04.18</u>	
Comment : Est Rev:A 04.09.08 New Issue KJ/JLM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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(2)

Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-724-011 CHG001

KJ 06.05.10

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 Pick Packing Kit

3.0	D412724041	Head Rest Assy, Center
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 D412-724-041 Head Rest Assy, Center

B26676

2

B26676 2

4.0	D412724043	Head Rest Assy, LH
-----	------------	--------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D412-724-043 Head Rest Assy, LH

B26677

2

B26677 (1)

5.0	D412724044	Head Rest Assy, RH
-----	------------	--------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D412-724-044 Head Rest Assy, R H

B26678

2

B26678 1

64/06/22 2x  
 07/01/08

Date: Tuesday, 4/18/2006 10:00:37 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REPLACMENT HEADREST

Job Number: 26660

Part Number: D412724011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-724-011

Location:

PPP Rev: A A

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



U 07-08-08

1-5/28

DART AEROSPACE LTD	Work Order:	23653
Description: Replacement Head Rest Kit	Part Number:	D412-724-011
Dwg:	Qty:	2
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty																
1	DC	Issue Traveler																			
2	DC	Photocopy bluefile and create labels per PPP D412-724-011, CHG001 UK 26		05.06.27	2																
3	PK	<b>Pick: Packing Kit</b> <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>D412-724-041</td> <td>Head Rest Assy, Center</td> <td></td> </tr> <tr> <td>1</td> <td>D412-724-043</td> <td>Head Rest Assy, LH</td> <td></td> </tr> <tr> <td>1</td> <td>D412-724-044</td> <td>Head Rest Assy, RH</td> <td></td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	2	D412-724-041	Head Rest Assy, Center		1	D412-724-043	Head Rest Assy, LH		1	D412-724-044	Head Rest Assy, RH			05.07.08	2
Qty	Part Number	Description	Batch																		
2	D412-724-041	Head Rest Assy, Center																			
1	D412-724-043	Head Rest Assy, LH																			
1	D412-724-044	Head Rest Assy, RH																			
4	QC4	Inspect Kit 100% for Completeness on the W/O																			
5	PK	Identify and pack for shipping as per PPP D412-724-011																			
6	AC	Cost / part: _____																			
7	DC	Close W/O Inspect Level 21																			

Rev	Date	Change	Revised By	Approved
A	04.09.08	New Issue	KJ/JLM	

RELEASED  
04/09/08

REFERENCE ONLY